**TENTATIVE** 

Occ. Code 7120160

TRADES SPECIALIST (PLUMBER & STEAMFITTER), GRADE 12

**New York State Department of Civil Service** 

**Classification Standard** 

BRIEF DESCRIPTION OF CLASS

Trades Specialists (Plumber & Steamfitter) perform journey level plumbing

and steamfitting work and frequently supervise others in the installation, alteration

and repair of pipes, fittings and fixtures of heating, ventilating, heating control,

water, and drainage systems, according to specifications and plumbing codes.

**DISTINGUISHING CHARACTERISTICS** 

A Trades Specialist (Plumber & Steamfitter) is responsible for all plumbing

and steamfitting work including the planning and laying out of work and

determining the cause of trouble in plumbing and heating systems and equipment

in an assigned area, on an assigned project, or for an entire facility. All positions

are in the non-competitive jurisdictional class.

A Trades Specialist (Plumber & Steamfitter) frequently supervises others in

this work including semiskilled and relatively unskilled workers. In an agency such

as the Department of Correctional and Community Supervision where inmates

Date: 9/18 - 1 -

perform some plumbing and steamfitting repair and installation tasks, a Trades

Specialist (Plumber & Steamfitter) may be responsible for the work of a small group

of such individuals.

RELATED CLASSES

A Trades Supervisor (Plumber & Steamfitter) supervises, plans and lays out

the work for a large scale plumbing and heating installation and repair operations

involving skilled journey-level plumbers and steamfitters and semiskilled and

unskilled positions in the plumber and steamfitter trades.

In many State facilities, Vocational Instructors specializing in plumbing and

steamfitting formally instruct inmates in the theory and practice of this trade.

Maintenance Assistants (Plumber & Steamfitter) perform less complex

plumbing and steamfitting tasks involving either replacement and repair or

installation work with layout provided by a journey-level Trades Specialist (Plumber

& Steamfitter).

Facility Operations Specialists 1 assigned to a plumbing crew assist

plumbers and maintenance positions in plumbing and steamfitting work by

performing manual tasks involving elementary skills as directed, while learning the

practical techniques of the plumbing and steamfitting trade.

Date: 9/18 - 2 -

A Trades Generalist may also perform journey-level plumbing and

steamfitting activities. However, such positions are classified only where

incumbents perform skilled and semiskilled activities in a combination of trades.

Employees engaged in other building, mechanical and maintenance trades

are classified under our commonly used titles descriptive of their work such as

Trades Specialist (Carpenter) or Trades Specialist (Electrician).

**ILLUSTRATIVE DUTIES** 

Repairs, maintains, and installs plumbing fixtures and appliances such as sinks,

shower baths, commodes, drinking fountains, dishwashers, valves including

pneumatic controls, gas and water meters, gas hot water heaters and other gas

appliances, heating systems and controls, and various steam equipment used in

laundries, kitchens and cafeterias, water pumps and hydrotherapy equipment.

In cases of malfunction or breakdown discusses problem with user, visually

inspects the fixtures or equipment and uses appropriate test equipment

such as pressure and vacuum gauges to determine cause and location of

trouble.

Date: 9/18 - 3 -

• Following technical manuals, codes, diagrams and previous experience,

plans work procedures to make repairs and orders replacement parts

indicating quality and type and any other materials required.

Makes necessary repairs or adjustments or directs others in performing

such activities.

• Installs or directs the installation of plumbing fixtures and appliances

following diagrams, codes and previous experience.

Plans and lays out the installation, alteration and repair of high and low pressure

pipe systems that carry water, steam, air or other liquids or gases.

Plans new installations, alterations to existing installations and major

repairs consistent with specifications, plans and plumbing codes.

Reviews building plans and working drawings to determine work aids

required and sequence of installation.

• Locates and marks position of pipe and pipe connections and passage

holes for pipes in walls and floors and cuts openings required to

accommodate pipe and fittings.

Date: 9/18 - 4 -

According to plan measures, cuts, threads and bends pipe to required

angle.

Assembles and installs a variety of metal and nonmetal pipe and pipe

fittings.

Joins piping by means of threaded, caulked, wiped, soldered, brazed, fused

or cemented joints.

Tests pipe system for leaks by filling with liquid or air and reading pressure

gauges.

May weld holding fixtures to steel members.

May draw rough sketches or prepare plans to scale from oral or written instructions

to accomplish the project.

From blueprints or specifications may estimate labor, materials, tools and

equipment necessary for the project.

Assembles materials, tools and equipment required to complete the work

according to plans.

Date: 9/18 - 5 -

As assigned, supervises and instructs others in performing plumbing and

steamfitting work.

Assigns work to plumbing crew.

As required, gives verbal instructions and/or demonstrates proper plumbing

techniques and the use of plumbing and steamfitting tools and equipment.

Observes and inspects the work while in progress and when completed to

ensure that the work is done properly.

**INDEPENDENCE OF OPERATION** 

Trade Specialists (Plumber & Steamfitter) are usually supervised by higher-

level maintenance operation positions such as Trades Supervisor (Plumber &

Steamfitter), Plant Utilities Engineer, or Maintenance Supervisor. Generally work

priorities and the nature and extent of the work to be performed are prescribed and

materials are furnished. However, in the absence of such direction, a Trade

Specialist (Plumber & Steamfitter) may set priorities, requisition materials and

determine the work that has to be done.

Date: 9/18 - 6 -

Although the work of a Trade Specialist's (Plumber & Steamfitter) is

inspected periodically, incumbents are expected to work with considerable

independence as is typical of a craftsperson.

<u>COMMUNICATION</u>

The nature of a Trade Specialist (Plumber & Steamfitter) activity generally

restricts relationships to employees working within the same organizational unit

including artisans in other trades. On occasion, however, incumbents may be

required to orally communicate with others in a State agency or facility to determine

the nature of the problem related to the malfunction or breakdown of plumbing

and/or heating equipment and the reasons why the work is being accomplished in

the manner selected.

Typically, Trade Specialists (Plumber & Steamfitter) supervise a plumbing

and steamfitting crew. Such relationships are characterized by frequent oral

communications in assigning work and providing instructions. Written and oral

communications with the general public are not typical of this class. The tasks of

this class are predominantly thing-oriented and involvement with others is not a

factor in determining its classification.

SUPERVISION EXERCISED

Date: 9/18 - 7 -

A Trade Specialist (Plumber & Steamfitter) frequently supervises other craft positions and subordinate employees and/or inmates in making assignments, giving instructions and observing and inspecting work performed to ensure that instructions have been followed and that the quality of the work is satisfactory.

## **MINIMUM QUALIFICATIONS**

**Non-competitive:** successful completion of a NYS two-year Trades Specialist (Plumber & Steamfitter) or NYS two-year plumbing training program; OR successful completion of any equivalent plumbing two-year training or apprenticeship program;\* OR four (4) years of full-time experience in plumbing under a skilled journey-level plumber which would provide training equivalent to that given in an apprenticeship program. Apprenticeship training in plumbing or training gained by completion of technical courses in plumbing at a school, institute, or branch of the Armed Services may be substituted on a year-for-year basis.

\* Successful completion of the traineeship and the training program includes a total of 288 hours of trade-specific class room instruction, 45 hours of technical math course work, 45 hours of technical communications course work, and 15 hours of blueprint/schematic reading course work. Course work must be completed with an average of "C" or better. Additionally, successful completion of the traineeship also includes 4,000 hours of on-the-job training.

Date: 9/18 - 8 -

**NOTE:** Classification Standards illustrate the nature, extent and scope of duties and responsibilities of the classes they describe. Standards cannot and do not include all of the work that might be appropriately performed by a class. The minimum qualifications above are those which were required to appointment at the time the Classification Standard was written. Please contact the Division of Staffing Services for current information on minimum qualification requirements for appointment or examination.

Date: 9/18 - 9 -